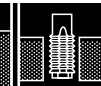


2323

HSS DIN 2181 Perfil completo / Profil complet / Non serial form

UNF
ANSI/ASME
B1.1



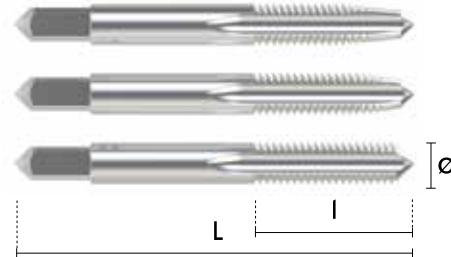
Tol.
2B

P				M		K			N				S		H		
<800	<1.000	<1.200	<1.400	<950	<1.200	<500	<800	<1.400	Al	Cu	Mg/Zn	Plastic	Ni	Ti	50 HRC	55 HRC	60 HRC
•									•	•							

Vc (m/min). ● Optima / Optimun ○ Alternativo / Alternative

Macho 3°
 Taraud 3°
 Tap 3°
 Gewindebohrer 3°

$$PVP = \epsilon/3 < \begin{matrix} M (\epsilon/3) \\ MF (\epsilon/2) \end{matrix}$$



Ø	P	Nº	L mm	I mm	mm	d mm
Nº10	32,00	3	45	14	4,90	6,0
Nº12	28,00	3	50	14	4,90	6,0
1/4	28,00	3	50	18	4,90	6,0
5/16	24,00	3	56	22	4,90	6,0
7/16	20,00	3	63	22	6,20	8,0
1/2	20,00	3	75	24	7,00	9,0

Ø	P	Nº	L mm	I mm	mm	d mm
9/16	18,00	3	80	28	9,00	11,0
5/8	18,00	3	80	28	9,00	12,0
7/8	14,00	3	100	36	14,50	18,0
1"	12,00	3	110	40	14,50	18,0
1 3/8	12,00	3	132	56	22,00	28,0

*Hasta fin de existencias / Jusqu'à épuisement des stocks / Until end of stock